

Arts & Crafts
Nabertherm

Kilns and
Accessories

Price List
July 01, 2025



Handcrafted in Germany
nabertherm.com

Price List Arts&Crafts 01.07.2025

Prices in EURO incl. packing, ex works, excl. VAT

Transport charges are mentioned on page 13.

Prices for extras/accessories are only valid when ordered together with a kiln.

For orders less EUR 100,- handling costs of EUR 15,- will be charged.

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Top Loaders, Round / Oval
Top16/R - Top220

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Kiln with Controller AC590			Kiln Furniture Set		Kiln Item No. for Other Voltages	
Voltage	Item No.	Price	Item No.	Price	230V single phase	230V 3-phases
Top16/R 230V single phase	TOP0253ANRAA	2.400,-	401010113	67,60	-	-
Top45/L 230V single phase	TOP0453ANLAA	2.970,-	401010096	111,30	-	-
Top45 230V single phase	TOP0453AN-AA	2.970,-			-	-
Top45/R 400V 3-phases	TOP0453ANRDA	3.090,-			TOP0453ANRAC	TOP0453ANRBH
Top60/L 230V single phase	TOP0652ANLAA	3.320,-	401010097	145,10	-	-
Top60 230V single phase	TOP0653AN-AA	3.320,-			-	-
Top60/R 400V 3-phases	TOP0653ANRDA	3.400,-			TOP0653ANRAC	TOP0653ANRBH
Top80 400V 3-phases	TOP0853AN-DA	3.580,-	401010098	185,10	TOP0853AN-AC	TOP0853AN-BH
Top80/R 400V 3-phases	TOP0853ANRDA	3.890,-			TOP0853ANRAC	TOP0853ANRBH
Top100 400V 3-phases	TOP1053AN-DA	3.940,-			TOP1053AN-AC	TOP1053AN-BH
Top100/R 400V 3-phases	TOP1053ANRDA	4.250,-			TOP1053ANRAZ	TOP1053ANRBH
Top130 400V 3-phases	TOP1353AN-DA	4.170,-	401010100	288,20	TOP1353AN-AZ	TOP1353AN-BH
Top140 400V 3-phases	TOP1453AN-DA	4.550,-	401010099	273,20	TOP1453AN-AZ	TOP1453AN-BH
Top140/R 400V 3-phases	TOP1453ANRDA	4.990,-			TOP1453ANRAZ	TOP1453ANRBH
Top160 400V 3-phases	TOP1653AN-DA	4.800,-	401010100	288,20	TOP1653AN-AZ	TOP1653AN-BH
Top190 400V 3-phases	TOP1953AN-DA	5.070,-			TOP1953AN-AZ	TOP1953AN-BH
Top190/R 400V 3-phases	TOP1953ANRDB	5.600,-			-	TOP1953ANRBZ
Top220 ** 400V 3-phases	TOP2254AN-DB	5.970,-	401010129	502,20	-	TOP2254AN-BZ

** Top220 including bottom heating and manual zone control

Additional Equipment	Surcharge
	Price
► Raised base, per level + 130 mm (for Top45.. and Top60..), Art.No. 6000063632	130,-
► Bottom Heating and Manual Zone Control (for Top80 - Top190)	480,-
► Power cable 3 m long (without plug) for kilns with 230V single phase and power rating >32 Amps with fixed connection	50,-

Kiln Furniture				Scope of delivery kiln furniture set				
Shelves for	Dimension in mm	Price	Item No.	Set Item No.	Cones 50 mm	Cones 100 mm	Shelves	
► Top 16/R	225 Ø x 10	27,50	691600954	401010113	6	0	2	
► Top 45..	350 Ø x 10	27,50	691600397	401010096	6	6	3	
► Top 60..	350 Ø x 10	27,50	691600397	401010097	9	6	4	
► Top 80 - Top 100	420 Ø x 12	37,50	691600440	401010098	9	6	4	
► Top 140	470 Ø x 15	46,00	691600833	401010099	9	9	5	
► Top 130/ 160/ 190	520 Ø x 15	49,00	691600834	401010100	9	9	5	
► Top 220	550 w. R275	72,00	691601125	401010129	18	12	6	
Cone	40 Ø x 50	2,10	691600185	Top220 - 2 Shelves per Level				
Cone	40 Ø x 100	2,70	691600951					

Kiln with Controller AC590			Kiln Furniture Set		Kiln Item No. for Different Voltage	
Voltage	Item No.	Price	Item No.	Price	230V single phase	230V 3-phases
HO70/L 230V single phase	HO07042ANLAA	4.080,-	401010101	173,10	-	-
HO70/R 400V 3-phases	HO07043ANRDA	4.460,-			HO07043ANRAC	-
HO100 400V 3-phases	HO10043AN-DA	5.270,-	401010102	185,10	-	HO10043AN-BH

Kiln Furniture				Scope of delivery Kiln Furniture Sets			
Shelves for	Dimension in mm	Price	Item No.	Set-Item No.	Cone 50 mm	Cone 100 mm	Shelves
► HO70..	340 x 370 x 13	34,50	691600181	401010101	9	6	4
► HO100	390 x 400 x 15	37,50	691600182	401010102	9	6	4
Cone	40 Ø x 50	2,10	691600185				
Cone	40 Ø x 100	2,70	691600951				



HO70/R

Chamber Kilns, heated from five sides, Tmax 1300°C and 1340°C
Model N100 - N 660 and N 100/H - N 660/H

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Kiln with Controller			Kiln Furniture Set		
	Item No.	Price	Item No.	Price	
N 100	AC590	N-034NAN3DA	8.290,-	401010106	231,10
N 150	AC590	N-054NAN3DA	8.890,-	401010149	261,50
N 200	AC590	N-064NAN3DB	10.360,-	401010150	347,00
N 300	AC590	N-094NAN3DB	14.050,-	401010109	679,00
N 440	AC590	N-104NAN3DZ	19.490,-	401010123	729,80
N 660	AC590	N-124NAN3DZ	21.770,-	401010152	1059,80

Kiln with Controller			Kiln Furniture Set		
	Item No.	Price	Item No.	Price	
N 100/H	AC590	N-034NANHDA	8.980,-	401010106	231,10
N 150/H	AC590	N-054NANHDB	9.550,-	401010148	276,00
N 200/H	AC590	N-064NANHDB	11.350,-	401010151	360,50
N 300/H	AC590	N-094NANHDX	14.690,-	401010109	679,00
N 440/H	AC590	N-104NANHDX	21.510,-	401010123	729,80
N 660/H	AC590	N-124NANHDX	25.250,-	401010152	1059,80

Item no. are valid for standard version with 400 V 3/N/PE. Please check technical data with catalog Arts&Crafts.

Kiln Furniture				Scope of delivery kiln furniture set				
Shelves for	Dimension in mm	Price	Item No.	Set-Item No.	Cone 50 mm	Cone 100 mm	Shelve	
► N 100.. /H	490 x 350 x 17	49,00	691600183	401010106	9	6	4	
► N 150.. /H	490 x 400 x 17	53,00	691602196	401010149	12	9	4	
► N 150/H	490 x 380 x 17	51,00	691602195	401010148	15	15	4	
► N 200.. /H	490 x 420 x 17	55,00	691602197	401010150	15	15	5	
► N 200/H	490 x 450 x 17	55,00	691602197	401010151	15	20	5	
► N 300.. /H	500 x 320 x 18	49,00	691600966	401010109	36	42	10	
► N 440.. /H	550 x 360 x 18	53,00	691600836	401010123	18	60	10	
► N 660.. /H	550 x 500 x 18	86,00	691602199	401010152	18	60	10	
Cone	40 Ø x 50	2,10	691600185	> N300.. 2 shelves per level				
Cone	40 Ø x 100	2,70	691600951					

Additional Equipment see Page 8

Kiln with controller			Price	Kiln Furniture Set		
				Item No.	Price	
NW 150	AC590	NW054NAN3DA	11.770,-	401010148	276,00	
NW 200	AC590	NW064NAN3DB	13.080,-	401010151	360,50	
NW 300	AC590	NW094NAN3DB	17.780,-	401010109	679,00	
NW 440	AC590	NW104NAN3DZ	19.620,-	401010123	729,80	
NW 660	AC590	NW124NAN3DZ	25.710,-	401010152	1059,80	

NW 150/H	AC590	NW054NANHDB	12.650,-	401010148	276,00	
NW 200/H	AC590	NW064NANHDB	14.510,-	401010151	360,50	
NW 300/H	AC590	NW094NANHDB	19.100,-	401010109	679,00	
NW 440/H	AC590	NW104NANHDB	21.390,-	401010123	729,80	
NW 660/H	AC590	NW124NANHDB	26.610,-	401010152	1059,80	

Kiln Furniture				Scope of delivery kiln furniture set				
Shelves for	Dimension in mm	Price	Item No.		Set-Item No.	Cone 50 mm	Cone 100 mm	Shelve
► NW 150..	490 x 380 x 17	51,00	691602195		401010148	15	15	4
► NW 200..	490 x 450 x 17	55,00	691602198		401010151	15	20	5
► NW 300..	500 x 320 x 18	49,00	691600966		401010109	36	42	10
► NW 440..	550 x 360 x 18	53,00	691600836		401010123	18	60	10
► NW 660..	550 x 500 x 18	86,00	691602199		401010152	18	60	10
Cone	40 Ø x 50	2,10	691600185	> NW300ff. 2 shelves per level				
Cone	40 Ø x 100	2,70	691600951					

Additional Equipment see Page 8

Chamber Kilns, heated from three sides
NE 140 - NE 280

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Kiln with Controller			Kiln Furniture Set		Remarks			
	Item No.	Price	Item No.	Price				
NE 140	AC590	NE044AN-DA	401010103	253,40				
NE 140/L	AC590	NE044ANLAC			T.max. 1100°C, 6 kW, 230V 1/N/PE			
NE 210	AC590	NE074AN-DA	401010104	314,50				
NE 280	AC590	NE084AN-DB	401010105	375,60				
NE 280/L	AC590	NE084ANLAZ			T.max. 1100°C, 9 kW, 230V 1/N/PE			
		NE084ANLDA			T.max. 1100°C, 9 kW, 400V 3/N/PE			
The item no. is valid for standard version with 400 V 3/N/PE, except for NE../L 230V version. Please check technical data with catalog Arts&Crafts.								
Kiln Furrniture								
Shelves for..	Dimension in mm	Price	Item No.		Set-Item No.	Cone 50 mm	Cone 100 mm	Shelves
► NE 140	550 x 360 x 18	53,-	691600836		401010103	12	6	4
► NE 210	550 x 410 x 18	53,-	691600837		401010104	12	9	5
► NE 280	550 x 440 x 18	53,-	691600838		401010105	12	12	6
Cone	40 Ø x 50	2,10	691600185					
Cone	40 Ø x 100	2,70	691600951					

Chamber Kilns, heated from two sides
NE 40 - NE 100

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Kiln with Controller				Kiln Furniture Set					
		Item No.	Price	Item No.	Price				
NE 40	AC590	NE014AN-AA	4.080,-	401010139	173,10				
NE 40/R	AC590	NE014ANRDA	4.150,-			Technical data like NE40, but with increased power rating of 5.5 kW			
NE 70/L	AC590	NE024ANLAA	4.430,-	401010112	173,10				
NE 70	AC590	NE024AN-AA	4.370,-						
NE 70/R	AC590	NE024ANRDA	4.480,-			Technical data like NE 70, but with increased power rating of 5.5 kW			
NE 100	AC590	NE034AN-DA	5.770,-	401010102	185,10				
Item no. is valid for standard version with 230V 1/N/PE resp. 400 V 3/N/PE. Please check technical data with catalog Arts&Crafts.									
Kiln Furniture Set									
Shelves for	Dimension in mm	Price	Item No.		Set-Item No.	Scope of delivery kiln furniture set	Cone 50 mm	Cone 100 mm	Shelves
► NE 40..	340 x 320 x 13	34,50	691600835		401010139		9	6	4
► NE 70..	340 x 370 x 13	34,50	691600181		401010112		9	6	4
► NE 100..	390 x 400 x 15	37,50	691600182		401010102		9	6	4
Cone	40 Ø x 50	2,10	691600185						
Cone	40 Ø x 100	2,70	691600951						

Additional Equipment see Page 8

Chamber Kilns**N100 - N660/H and NW150 - NW660/H****Catalog Page 36**

Additional Equipment	Surcharge
	Price
► Door Lock Set, Consisting of 2 Locks and 2 Keys (Art. 401010154)	100,-
► Observation Hole 15 mm inner Ø in the Door	150,-
► Door Hinge Left Side	770,-
► Cooling Fan A25 incl. Motorized Air Inlet Flap for N100/H - N300/H and NW150 - NW300/H	670,-
► Switchable contact for customer's site exhaust air extraction fan	600,-
► Power cable 3 m long (without plug) for kilns with 230V single phase and power rating >32 Amps with fixed connection	50,-
Motor-Driven Air Inlet Flap by Extra Function of Controller	
► Automatic Opening and Closing Air Inlet Flap for N100 - N300/H and NW150 - NW660/H	240,-
Motor-Driven Vapor Vent Flap by Extra Function of Controller	
► Automatic Opening and Closing for N 100 - N300.. and NW150 - NW300..	1.080,-
Bottom Heating Controlled as 2nd Heating Zone by Controller	
► for N100 / N150.. / N200.. / NW150.. / NW200..	1.050,-
► for N300.. / N440 / N660.. / NW300.. / NW440.. / NW660..	1.390,-
Exhaust Hood out of Stainless Steel	
► for N100.. - N660.. and NW150.. - NW660.. - Exhaust Ø N100-NW300 = 150 mm; N440-NW660 = 200 mm	1.600,-
► Exhaust with special diameter, if required	440,-
Loading Rack	
► for N150.. - N300..	630,-
► for N440.. - N660..	920,-
► Pallet lift truck for loading rack	1.510,-
2. Bogie	
► NW440 - NW440/H	3.750,-
► NW660 - NW660/H	4.410,-
Base Modifications (only for N100 - N300.. - Not for NW..)	
► Base in Special Height - the overall kiln height will be reduced by 150 mm	340,-
► Base on Castors	200,-

Chamber Kilns**NE140 - NE280**

Additional Equipment	Surcharge
	Price
► Door Lock Set, Consisting of 2 Locks and 2 Keys (Art. 401010154)	100,-
► Switchable contact for customer's site exhaust air extraction fan	600,-
► Power cable 3 m long (without plug) for kilns with 230V single phase and power rating >32 Amps with fixed connection	50,-
Motor-Driven Air Inlet Flap by Extra Function of Controller	
► Automatic Opening and Closing	240,-
► Exhaust Hood out of Stainless Steel	1.600,-

Chamber Kilns**NE40 - NE100**

Additional Equipment	Surcharge
	Price
► Base (Item No. 601 405 142 for NE40 resp. 601 405 136 for NE70 and 601 405 522 for NE100)	270,-
► Castors for Base (Item No. 401 010 155)	150,-

Kiln		Price	Kiln Furniture Set					
	Item No.		Item No.	Price				
RAKU 100 complete	RA1011P1	4.430,-	-	incl.				
Additional Equipment				Surcharge				
				Price				
► Gloves Tmax 700°C (Item No. 491 041 101)				198,-				
► Tong (Item No. 491 003 003)				105,-				
Kiln Furniture included								
Shelve for	Dimension in mm	Price	Item No.		Set-Item No.	Scope of delivery kiln furniture set		
						Cone 50 mm	Cone 100 mm	Shelves
► RAKU 100	350 x 350 x 10	-	6000105972		401010096	8	16	3
Cone	40 Ø x 50	-	691600185					
Cone	40 Ø x 100	-	691600951					



All Furnaces with Controller AC590			Kiln Furniture Set	
	Item No.	Price	Item No.	Price
GF 75 230V	GF-0086AN-AA	6.990,-	401010131	94,30
GF 75/R	GF-0086ANRDA	7.180,-	401010131	94,30
GF 190	GF-0196AN-DA	9.810,-	401010132	122,60
GF 190LE 230V, 6 kW	GF-0196ANLAC	9.810,-	401010132	122,60
GF 240	GF-0246AN-DA	11.510,-	401010133	221,20
GF 380	GF-0386AN-DB	15.030,-		
GF 420	GF-0426AN-DB	17.680,-		
GF 520	GF-0526AN-DB	19.730,-		
GF 600	GF-0606AN-DB	24.140,-		

Fusing Furnaces with Moveable Table

				Additional Table
GFM 420	GFM0426AN-DB	19.840,-		3.470,-
GFM 520	GFM0526AN-DB	20.680,-		3.470,-
GFM 600	GFM0606AN-DB	25.120,-		4.070,-

Additional Equipment

	Surcharge Price
► Air Inlet Flap(s) with Observation Glass GF 75.. (1 flap) GF 190 / GF 240 (3 flaps) GF 380 / 420 / 520 / 600 (8 flaps)	130,- 390,- 1040,-
► Manual Exhaust Flaps in the Lid GF 240 / GF 380 / GF 520 GF 420 / GF 600	840,- 1.690,-
► Motoric Exhaust Flap(s) (Item No. + "B"), Controlled by Extra Function of Controller GF 240 / GF 380 / GF 520 GF 420 / GF 600	1.350,- 2.210,-

Furniture Set

Shelves for	Dimension in mm	Price	Item No.	Scope of delivery kiln furniture set				
				Set-Item No.	Cone 50 mm	Cone 100 mm	Shelves	
► GF 75	560 x 500 x 17	88,00	691601036	401010131	3	-	1	
► GF 190	490 x 440 x 17	55,00	691600184	401010132	6	-	2	
► GF 240	490 x 350 x 17	49,00	691600183	401010133	12	-	4	
Cone	40 Ø x 50	2,10	691600185					



All Furnaces with Controller AC590			Kiln Furniture Set					
	Item No.	Price	Item No.	Price				
F 30	F-03031AN-AA	3.260,-	401010121	33,80				
F 75 L	F-07531ANLAA	4.440,-	401010146	144,60				
F 75	F-07531AN-DA	4.490,-	401010146	144,60				
F 110	F-11031AN-DA	5.260,-	401010134	156,60				
F 220	F-22031AN-DB	6.870,-	401010128	502,20				
Item no. are valid for standard version with 230V 1/N/PE resp. 400 V 3/N/PE. Please check technical data with catalog Arts&Crafts.								
Additional Equipment					Surcharge			
					Price			
► Raised Base, per Level + 130 mm (Item no. for F30 = 401010088 / F75.. = 601402652 / F110 = 601402501)					220,-			
Furniture Set						Scope of delivery kiln furniture sets		
Shelves for	Dimension in mm	Price	Item No.		Set-Item No.	Cone 50 mm	Cone 100 mm	Shelves
► F 30	350 Ø x 10	27,50	691600397		401010121	3	-	1
► F 75..	490 x 350 (R245)	66,00	691601372		401010146	6	-	2
► F 110	R275 x 440	72,00	691601125		401010134	6	-	2
► F 220	R275 x 440	72,00	691601125		401010128	18	12	6
Cone	40 Ø x 50	2,10	691600185					
Cone	40 Ø x 100	2,70	691600951					



F 75



F 30

Glass Beads Cooling Furnace

Furnace with Controller AC590			Kiln Furniture Set		
	Item No.	Price	Item No.	Price	
MF 5	001 276 760	2.520,-	-	-	



MF 5

Furniture Sets

Shelves and Cones

Shelves, round			
Dimension in mm	Item No.	for kiln	Price
225 Ø x 10	691 600 954	► Top 16/R	27,50
350 Ø x 10	691 600 397	► Top 45, Top60, RAKU100, F30	27,50
420 Ø x 12	691 600 440	► Top 80, Top 100	37,50
470 Ø x 15	691 600 833	► Top 140	46,-
520 Ø x 15	691 600 834	► Top 130 / Top160 / Top190	49,-
550x440 w. R275	691 601 125	► Top 220, F110, F220	72,-



Shelves, rectangular			
Dimension in mm	Item No.	for kiln	Price
340 x 320 x 13	691 600 835	► N40E..	34,50 €
340 x 370 x 13	691 600 181	► HO70.., N70E..	34,50 €
390 x 400 x 15	691 600 182	► HO100, N100E	37,50 €
490 x 350 x 17	691 600 183	► N100, GF240	49,-
490 x 380 x 17	691 602 195	► N150/H, NW150	51,-
490 x 400 x 17	691 602 196	► N150	53,-
490 x 420 x 17	691 602 197	► N200	55,-
490 x 440 x 17	691 600 184	► GF190	55,-
490 x 450 x 17	691 602 198	► N200/H, NW200	55,-
500 x 320 x 18	691 600 966	► N300	49,-
550 x 360 x 18	691 600 836	► N140E, N440, NW440	53,-
550 x 410 x 18	691 600 837	► N210E	53,-
550 x 440 x 18	691 600 838	► N280E	53,-
550 x 500 x 18	691 602 199	► N660, NW600	86,-
560 x 500 x 16	691 601 036	► GF75	88,-



Cone			
h x Ø in mm	Item No.		Price
50 x 40	691 600 185		2,10
100 x 40	691 600 951		2,70

Cuttings are not possible!

We charge postage in case of a separate delivery of shelves and cones.

Freight Charges DAP (Incoterms 2020) within Europe

Delivery free kerbside

Transport Charges					
Country	DE	BE, DK, LU, NL	AT, CZ, PL	CH, ES, FR, HU, IT, SE, SK, SI	BG, EE, FI, GR, HR, IE, LT, LV, NO, PT, RO
Kiln Volume		Price	Price	Price	Price
< 90 Litre	-	90,-	100,-	130,-	140,-
up to 140 Litre		120,-	170,-	200,-	210,-
up to 210 Litre		150,-	200,-	230,-	260,-
up to 300 Litre		180,-	230,-	260,-	280,-
> 300 Litre		on request			

Other Countries on request.

Delivery to Islands on request.

For models GF75.., GF190, GF240, NW300 add EUR 90,- on the a.m. freight charges.

Custom clearance for Switzerland : EUR 50,- / per shipment ---> Delivery DDP

Deliveries to the United Kingdom on request

For EXW deliveries we will invoice EUR 50.- handling charges

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